



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB T101873-13
Job Sheet 201750



Part No: RB T101873-13

Job Qty: 2 pcs

Part Name: Tool Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/9/19

Job Tracking No:

Due Date: 10/29/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB T101873 Rev. D IPP Rev. A 18.09.06 New issue DP Verify DD/IPP Rev. B 19.05.01 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup Hrs	Run Hrs		
115	Purchasing	2 pcs	10/29/19		0.00	0.00	Purchasing - 1	NE OCT 9 2019
							Purchasing - 2	
							Purchasing - 3	
120	Packaging 2-1 - Receive - B4B	2 pcs	10/29/19		0.00	0.00	Packaging 2 - 1 - B4B	NE OCT 29 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S227605



Part: RB T101873 - 13

Job No: 201750

Serial No/Batch: S227605

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 10/29/19

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				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
125 QC 6	2 pcs	10/29/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	OCT 29 2019 DAS 40
				QC 6 - 81	9-89
130 Packaging 3-1 - Stock - B4B	2 pcs	10/29/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	MLL
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	2 pcs	10/29/19	0.00 0.00	QC 21 - SA - 21	DAS 21
				QC 21 - SA - 70	9-89
				QC 21 - SA - 53	OCT 30 2019
Part Op 115 - -Issue P/O to ARROW TECH MACHINE WORKS ; P/O HB044746 -Manufacture RB T101873-13 as per Descriptions: DWG. -Certificate of Conformity is required 120 - (Pac2-Receive & Inspect for Damage & Mat'l Certs.) 125 - (QC6- All purchased or subcontracted products) 130 - Packaging3-2 (Identify as per dwg & Stock Location: _____) Identify and Stock 140 - QC21 (QC21- Final Inspection - Work Order Release)					

x 2 Rhs at 09. 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RB T101873-13P	TOOL ASSEMBLY	2 pcs (1 ea)	115-Purchasing	S 227600
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
115-Purchasing	RB T101873-13P	2	0	0
Part Specifications				
Specifications could not be found.				

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044746



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044746

PO Date: 10/9/19

Due Date: 10/29/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	201750	RB T101873- 13P			TOOL ASSEMBLY REV D	Firmed <i>X2</i>	-	10/29/19	2 pcs	0 pcs	2 pcs OCT 2 9 2019	\$917.25/pcs	\$1,834.50
Grand Total:													\$1,834.50

Order Notes

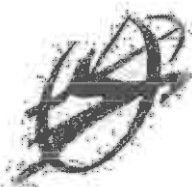
Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit
www.dartaerospace.com for further explanation.

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ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB044746

Dated: 10/28/2019

Our Order / Job No: AWT-HB044746

Order Qty: 2

Part Name: RING STAKING TOOL

Part Number RB T101873-13

Lot Size: N/A

Ship Date: 10/28/2019

~~We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:~~

Drawing Number: RB T101873-13

Rev: D

Material Size and Type: -69, -73/ O1 STEEL

Material Specifications: O1 STEEL: ASTM A681

Heat Treatment: 54 RC

Plating/Finish: BLACK OXIDE: QMSI-6.2.2 B.O. REV-D

~~Mercury Contamination:~~ The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date:

10/28/19

Signed:

Herbert M. Bald

DAS
40
8-89

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com



PACKING SLIP

Arrow Tech Machine Works
29751 E. Enid Road Unit C
Eugene, OR 97402
(541) 780-6938

Packing Slip Number

792

Date: 10/28/2019

Ship Via: FED-EX

PO#: HB044746

Ship to: DART AEROSPACE
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
CANADA

Bill to: DART AEROSPACE
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
CANADA

Quantity

Item

Part Number

2 TOOL, ASSEMBLY- RING STAKING TOOL RB T101873 REV- D

RECEIVED

OCT 29 2019

DART AEROSPACE LTD.

Received by:

Checked by: *DM*

Packaged by: *J.M.L*

Page Number: